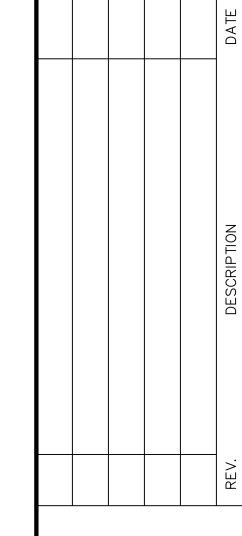


DRAFT FOR CLIENT REVIEW



DOCK PROFILE
EXISTING & PROPOSED
MOSELEY DOCK REPLACEMENT
TOWN OF ISLESBORO
MAIN ROAD (TAX MAP 22 LOT 3A)
ISLESBORO, MAINE 04848

DRAWING: PROJECT:

DRAWING SCALE: 1" = 10'

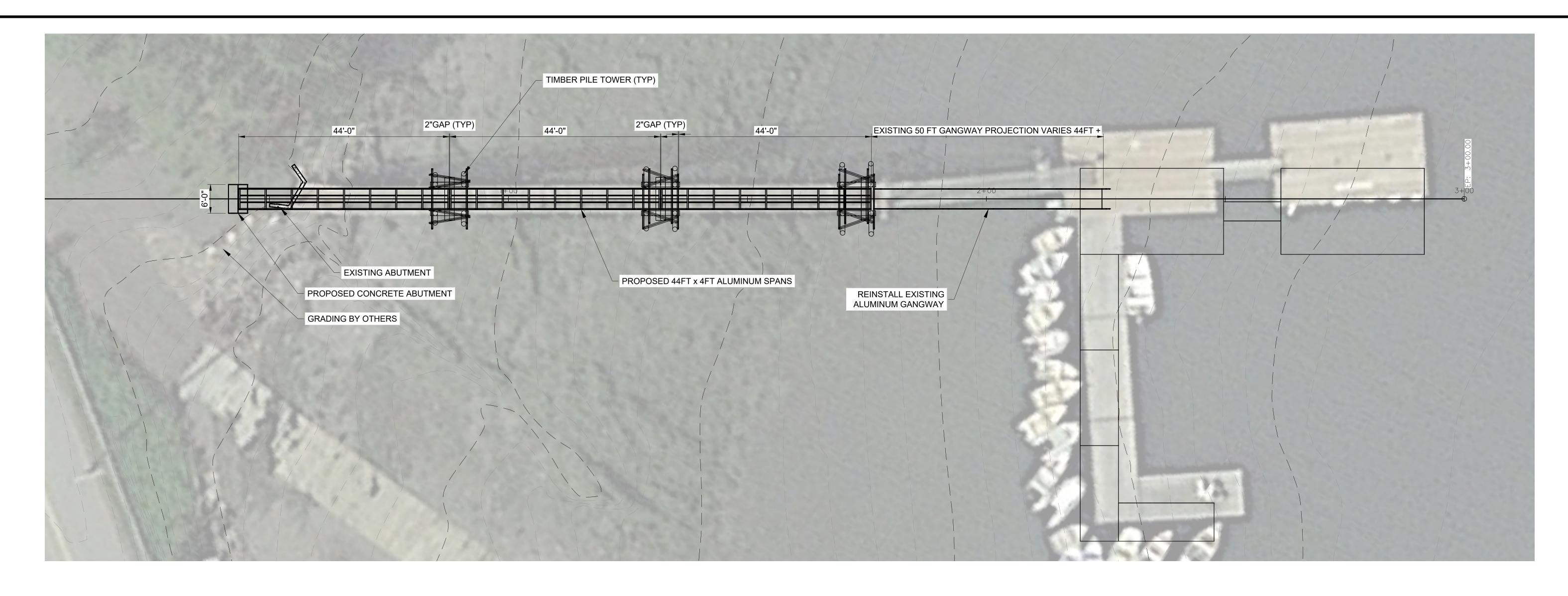
PLAN DATE: **DECEMBER 12, 2025**

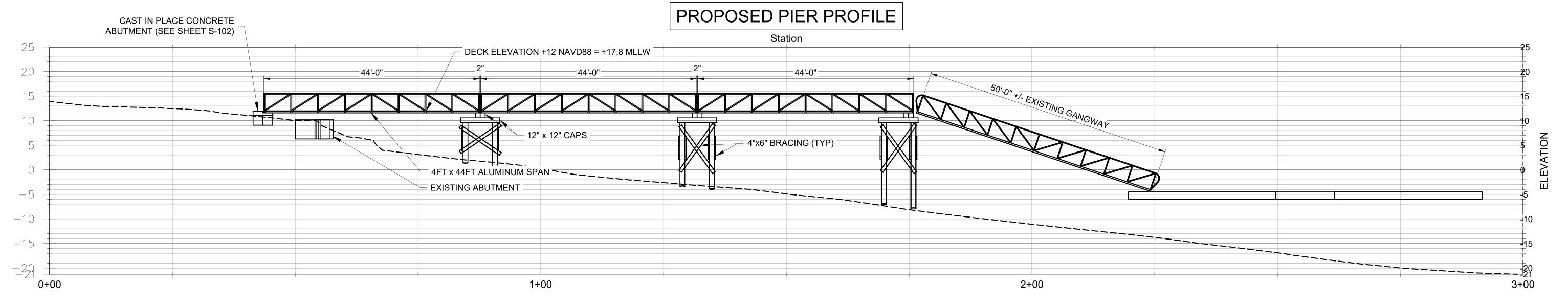
PROJECT NUMBER: 15-004.2

GRAPHIC SCALE

1 inch = 10 ft.

SHEET NUMBER:





TERRA FIRMA PROFESSIONAL ENGINEERING, LLC

SEAL COVE PIER REPLACEMENT
CONCEPT DETAIL

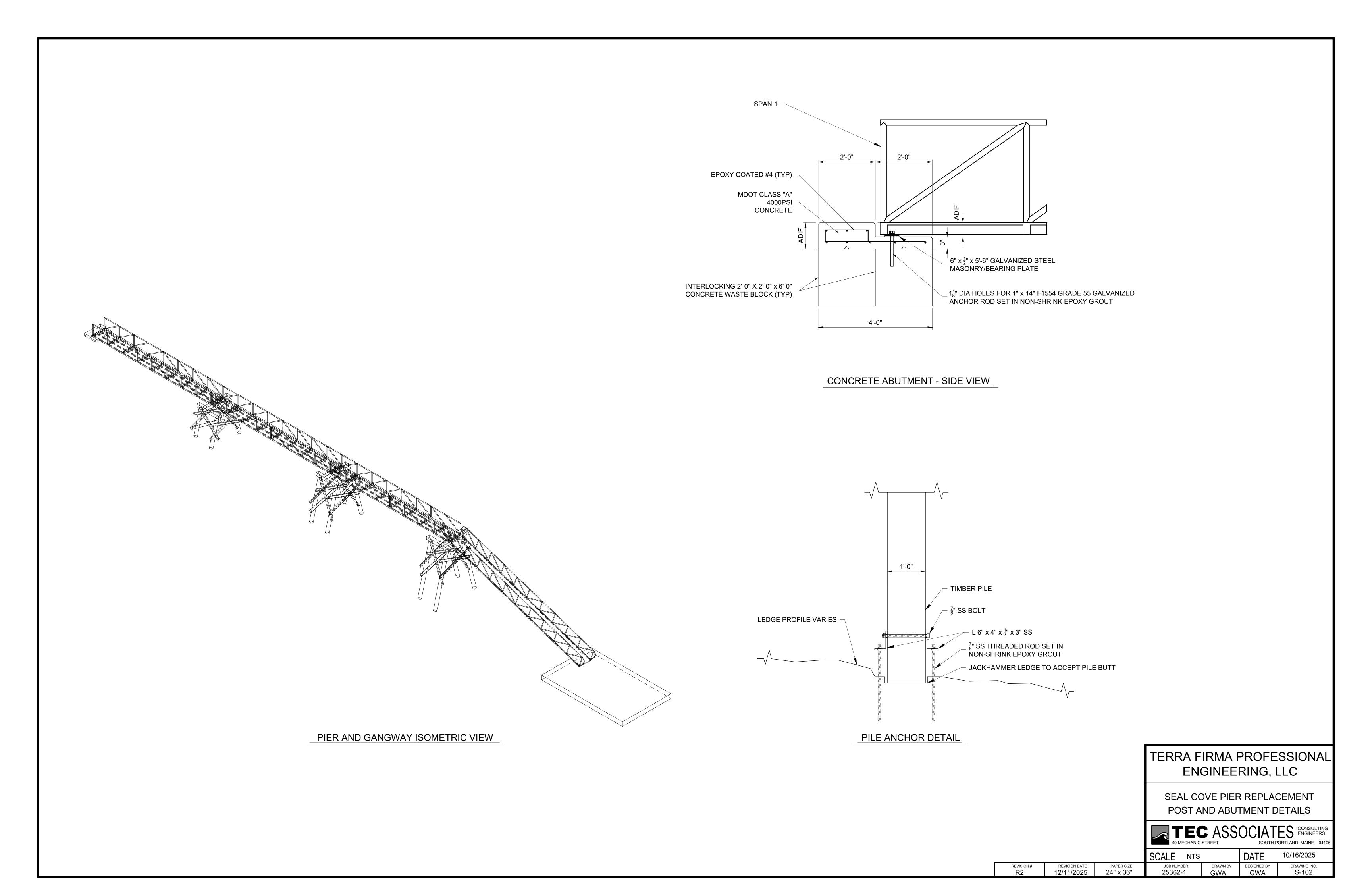
TECASSOCIATES CONSULTING ENGINEERS

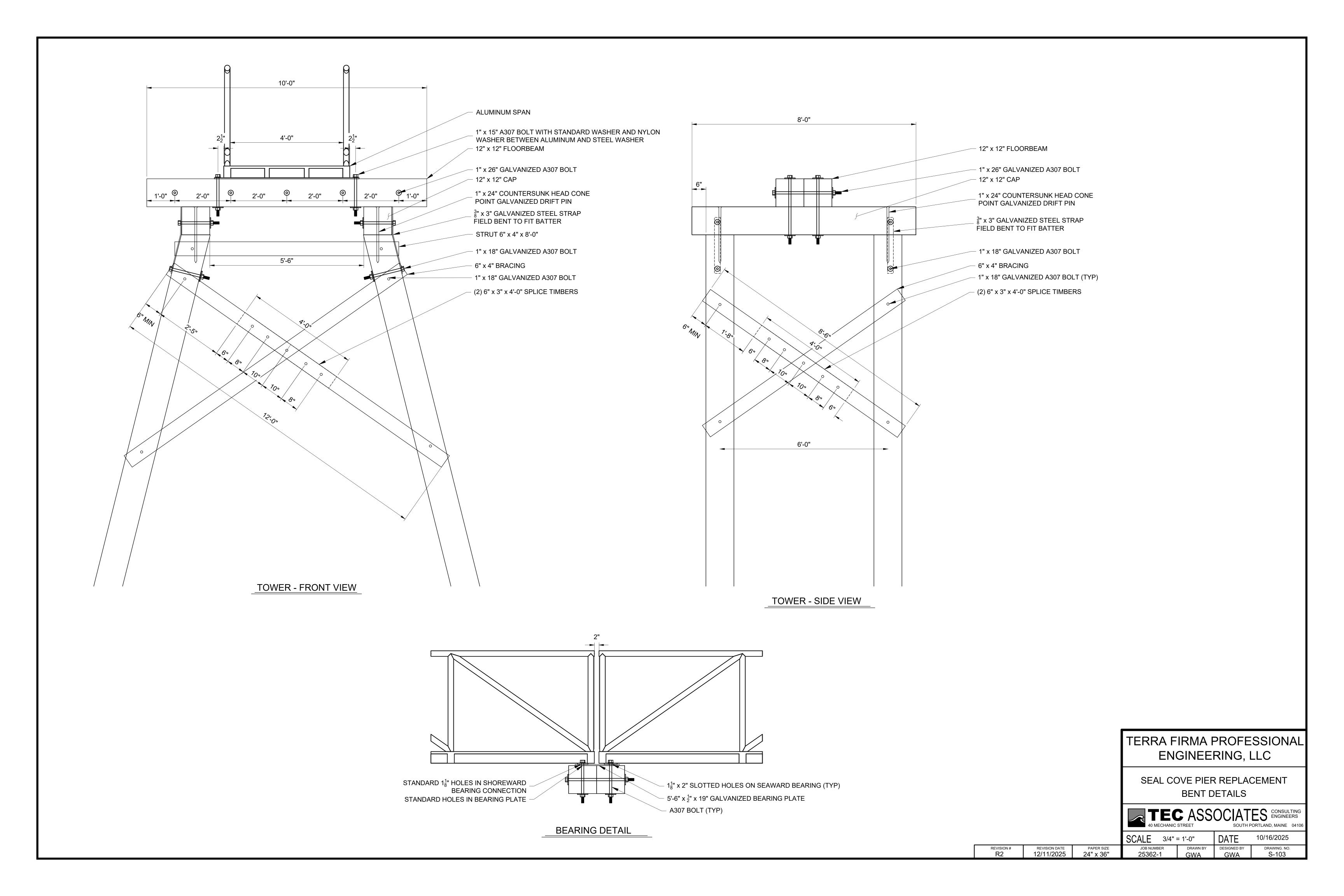
40 MECHANIC STREET SOUTH PORTLAND MAINE 0410

 SCALE NTS
 DATE
 10/16/2025

 PAPER SIZE 24" x 36"
 JOB NUMBER 25362-1
 DRAWN BY GWA
 DESIGNED BY GWA
 DRAWING. NO. S-101

REVISION DATE 12/11/2025





SECTION 05141

FABRICATED ALUMINUM

PART 1 - GENERAL

1.01 DESCRIPTION

- A. Provide all labor, materials, equipment, and incidentals necessary to complete the Work specified in this Section.
- B. Scope of Work includes, but is not necessarily limited to, providing the following:
 - 1. Three 4'-0" wide aluminum gangways of lengths 44ft including mounting hardware.

1.02 QUALITY ASSURANCE

- A. Except as noted elsewhere, Work shall conform to the latest edition of the following codes and standards:
 - 1. American Welding Society (AWS) "Structural Welding Code-Aluminum", D1.2.
- B. The Contractor or manufacturer as applicable shall have a minimum of three (3) years experience manufacturing aluminum gangways and shall furnish a minimum of three (3) references if requested by the Engineer.

1.03 PRODUCT DELIVERY, STORAGE, AND HANDLING

A. All material provided under this Section shall be delivered, stored, and handled so it is not lost, stolen, or damaged before installation in the Work. The Contractor at no expense to the Owner will replace any material provided by the Contractor that is lost, stolen, or damaged.

1.04 SUBMITTALS

- A. Shop drawings for all shop fabricated items including pier attachment hardware and transition plates.
- B. Certification of the aluminum grade provided.
- C. The gangway manufacturer shall provide a written warrantee covering quality and workmanship and shall remedy any such defects for a period of one (1) year.

D. Submit calculations that demonstrate a live load capacity of 60 psf with deflection limited to L/360. Handrails shall be designed to withstand a concentrated live load of 200 pounds applied from any direction to any point on the handrail.

PART 2 - PRODUCTS

2.01 GENERAL

A. All materials provided by the Contractor shall meet the requirements of this Section. The Contractor at no expense to the Owner shall replace any material rejected by the Engineer as not complying with these Specifications.

2.02 MATERIAL

- A. Aluminum shapes, plates, and bars shall conform to Grade 6005-T5.
- B. (Base Bid): Gangway decking shall have a ribbed non-skid surface and shall conform to Grade 6005-T5. Decking shall be welded to the structure, no screws will be permitted.
- C. (Bid Alternate #xx): Gangway decking shall be 5/4" southern yellow pine ACQ pressure treated deck board fastened according to manufacturer's specifications. Decking shall be installed perpendicular to pier direction.
- D. (Bid Alternate #xx): Gangway decking shall be Titan® Classic composite decking fastened in accordance with manufacturer's specifications. Color shall be gray.
- E. The bearing attachment shall generally be an expansion connection on the shore side and an fixed connection connection on the harbor side.

PART 3 - CONSTRUCTION REQUIREMENTS

3.01 FABRICATION

- A. Railings shall be 42" high and shall be equipped with (4) 3" x 1/4" flat stock intermediate rails each side, welded to the inside of railings such that there is a maximum vertical gap of 6 inches. The first stanchion on span 1 shall be angled outward according to manufacturer's standard detail.
- B. All materials shall be clean and straight. Each assembly shall be accurately fabricated to the lines and dimensions called for and shall be free from undue twists, bends, warping, distortion, and other irregularities. Assemblies shall be fabricated to within + or 1/8" of their theoretical dimension.
- C. Workmanship shall be equal to standard commercial practice.

-END OF SECTION-